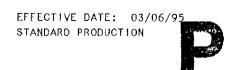
CIGARETTE SPECIFICATION

CABARRUS COUNTY MARIBORO LIGHTS KS REGULAR SP BRAND CODE-00660 (STD)



MG/CIGT 10.5

CIGARETTE LENGTH 84.0 MM TOBACCO ROD CIRCUM. 24.80 ММ TOBACCO ROD LENGTH 57.0 MM FILTER LENGTH 27.0 MM TIPPING LENGTH 31,000 MM TOTAL R.T.D. 4.90 1N. H20 DILUTION TARGET 25.0 +/-5.0 %

TIPPING PAPER

62MM X 3500M WHT TGL PPT

KC-236M2 12-899-C LASER PERF.

11.0

GLUE ROLLER/

: REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -

FTC TAR

TIPPING INFORMATION

: BY TYPE-TIPPER AND CIGARETTE BRAND-GODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE

1.50

24.00 PRE-PERF TIPPING

27.00

TIPPING ADHESIVE

: FULLER WB 9100 X

61-482-A

SEAM ADHESIVE : FULLER WB-3902U

PVA 61-444-A

STD. FILLER - PACK 0.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP

CIGARETTE PAPER

: 27.00MM X 6700M 33CU/0.6%/100% FLAX

10-774-A

1 NK

#INK FOR PRINT DIE AND EXPORT OVERPRINTS#

: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE

: MACHINE NUMBER

REASON FOR CHANGE

; TIPPING ADHESIVE UPDATED TO REFLECT PM MATERIAL

: CODE 61-482-A (FULLER WB 9100 X). NO OTHER CHANGES

PREPARED BY

PREPARATION DATE

: ALLYSON M. MILBURN

: 3/01/95

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PRINTING TIME : 15:51:14

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APPROVED BY:

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